



ADVIK	TPM Circle No.:	Activity	KK	JH	QM	PM	SHE	OT	DM	E&T	KAIZEN IDEA SHEET		
	TPM Circle Name:	Loss no.											
	Dept: - Quality	Step	Result Area	P	Q-Def. A / B /C	C	D	S	M				
Cell No.:	Cell Name: - A230 Tensioner assy.		Process / Stage : Assly							Operation : Leak testing			
Kaizen Theme:- To avoid customer complaint.		Idea : -Surface block & rubber should not indiviusual.											
Problem/Present Status: - Chance of leak job pass to customer. Due to Surface block face up- down		Counter Measure :- Rubber past to surface by lock tight.							Bench Mark		0		
		Before :- Rubber not past on surface of block for avoid leak testing.							Target		0		
									Kaizen Start		01/Apr./2014		
									Kaizen Finish		03/Apr./2014		
									Team Members With Sign : Bhikan Patil, Devdas Pinjan				
Why Why Analysis :- 1) Why :- A170 Chain tensioner assembly blow hole found at customer end. 2) Why :- Leak part not arrest at our end. 3) Why :- Due to surface block & rubber packign not fixed. 4) Why :- Surface block face up down.		After : Rubber past to surface by lock tight for avoid leakage.							Benefits				
Root Cause : Surface block face up down.									P				
									Q		No customer complaint		
									C				
									D				
Registration no.& dt : 03/04/14 Submitted by : 03/04/14 Manager's Sign :		Result :- 1) No customer complaint from action. 2) No chance for Leak part skiped.							S				
									M				
									Kaizen Sustenance :				
Jun 09, Rev:01									What to do :- Awarness give to operator. / Master sample validation start start of shift.				
									How to do :- Check point add in check sheet.				
									Scope & Plan for Horizontal Deployment				
		Sr no		Model		Target Dt		responsibility		Status			
				A340		3/4/2014		Sandeep Jadhav		Completed			